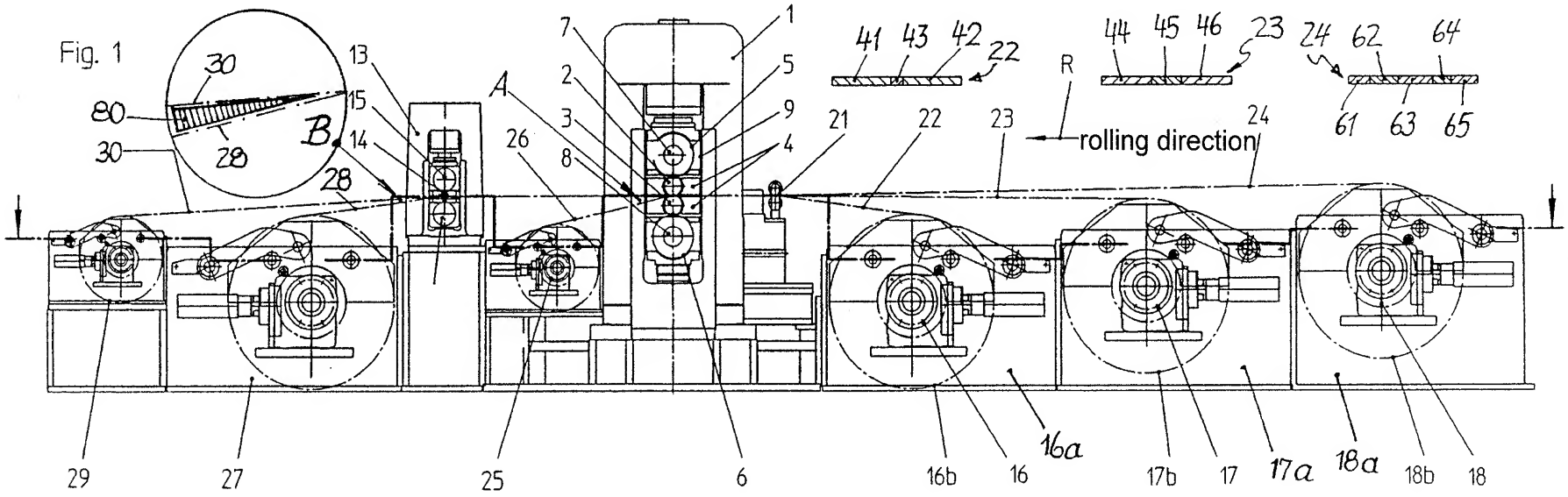
Fig. 1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61
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rolling direction
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16b
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16a
17b
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17a
18a
18b
18

Fig. 2

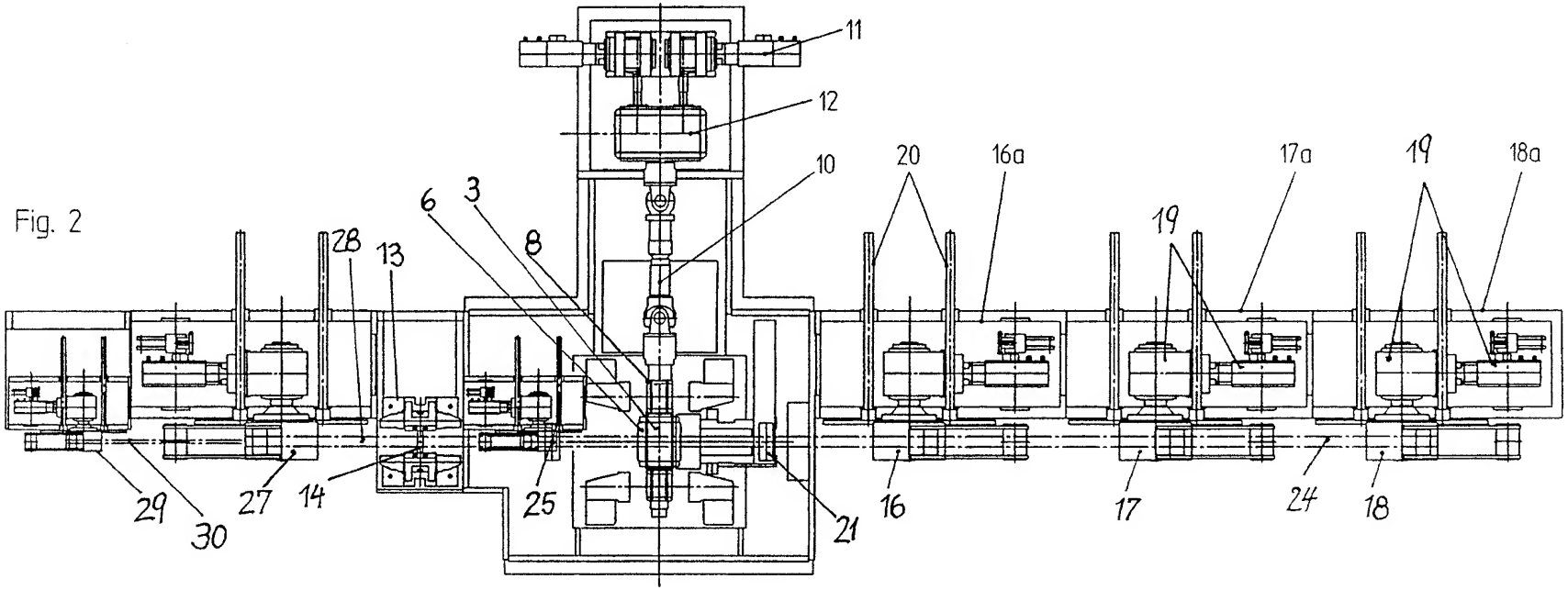
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Fig. 16

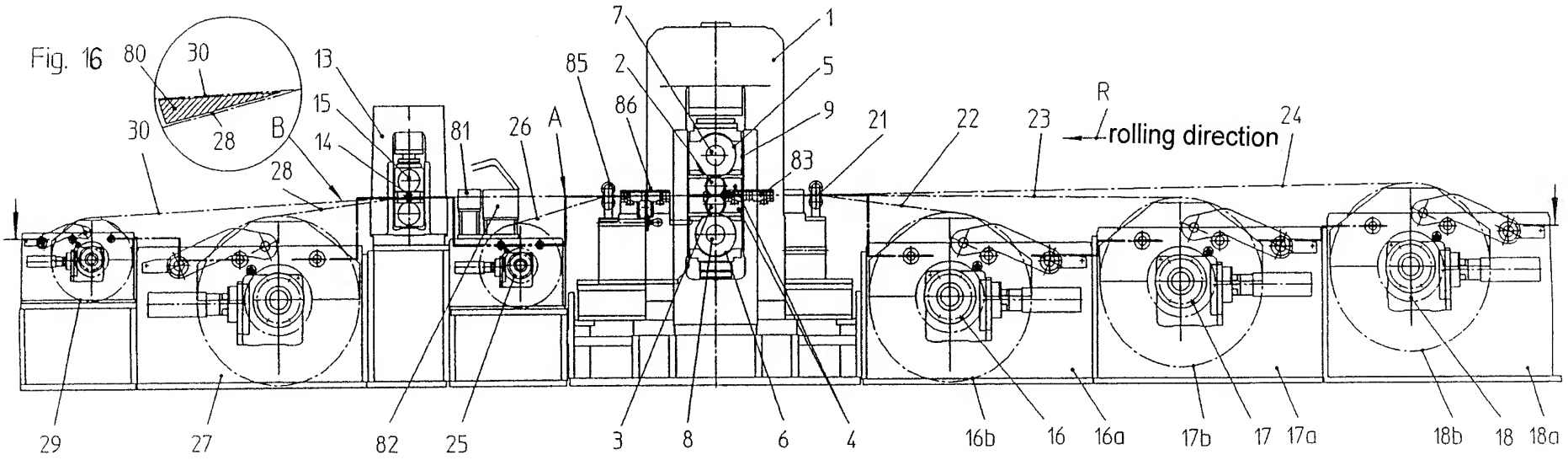
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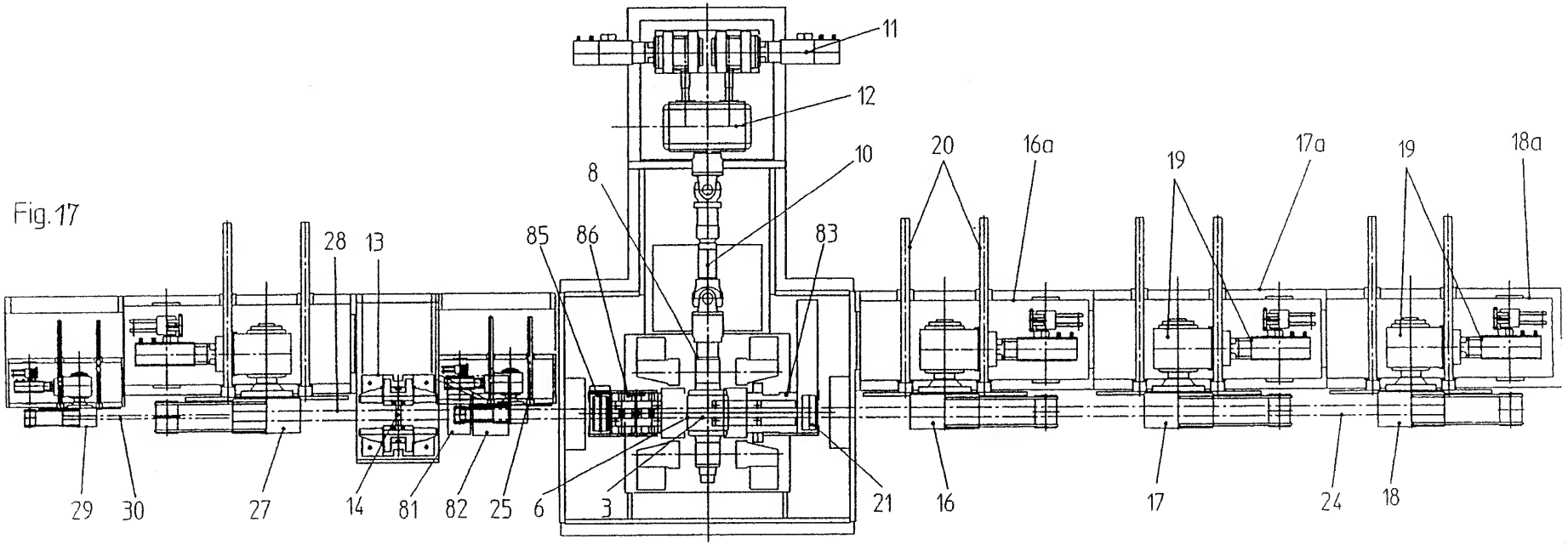
Fig. 17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